TECHNICAL DATA SHEET
1 06.12.2016

TEKNOCOAT PRIMER 1604-90
2-component primer
1604-90

TYPE	Two-component acid curing primer.
USE	For all types of detached wooden interiors and fibreboards. Well fitted for line-application. Only for interior use.
SPECIAL PROPERTIES	Very good filling properties. Fast drying. Good sanding properties. No aromatics. Low formaldehyde emission.

TECHNICAL DATA

Gloss (60°)	Matt
Delivery viscosity	15-25 s, DIN-cup 6, 20 °C.
Specific density	Approx. 1.21 kg/l
Solids	Approx. 54 % by weight Approx. 35 % by volume
Volatile organic compound (VOC)	See Safety Data Sheet.
Storage	Storage: See label.
Mixing ratio	8 % by weight HARDENER 1399-12. 10 % by volume
Pot life	24 hours when thinned to 20 s DIN 4, 20°C
System	Highest recommended amount applied, 2 x 150 g/m².

DIRECTIONS FOR USE

Application method	Conventional-, automatic spraying, high-pressure and electrostatic spraying.

Drying

	20 °C	40 °C	60 °C
Dry for handling	2 hours	45 min.	10 min.
Dry for stacking	6 hours	60 min.	15 min.

Hardener	HARDENER 1399-12 and for electrostatic spraying HARDENER 1398-12.
Thinner	TEKNOSOLV 1135-93 and for electrostatic spraying TEKNOSOLV 1135-81
Cleaning	TEKNOSOLV 1135-93 and for electrostatic cleaning TEKNOSOLV 1135-80.
HEALTH AND SAFETY	See Safety Data Sheet.